

TWO NEEDLE LOCKSTITCH MACHINE

T828 - 42 - 064 M L / C

机种别 Model
T828 双针平车
High speed two needle lockstitch machine



032 1/8"
048 3/16"
064 1/4"

车缝布料 Sewing Material

L	薄布料 Light
M	中厚布料 Medium
H	厚布料 Heavy

自动切线
Auto thread trimmer

旋梭 Hook

L	美国、东南亚规格 Latch system
-	欧洲规格 CAP system(Europe spec.)

功能 Function					
规格 Sub-class	针送 Needle feed	标准旋梭 Standard hook	标准大旋梭 Big hook	倒缝 Reverse feeding	角缝 Split needle bar
42	√	√	-	√	-
45	√	√	-	√	√
72	√	-	√	√	-
75	√	-	√	√	√

T828 SERIES FEATURES

针送式送料，缝目准确，并可自由调整大小，缝目稳定美观

The design of needle feed mechanism moves with simple operation, excellent stitching and precise stitch-length.

采用旋转水平式旋梭，并附自动给油装置

Adopting fully rotating horizontal axis hook, slide type thread take-up as well as automatically lubricating system.

附有检视底线用的窗口，方便查看梭仔线的余量

Convenient window for monitoring bobbin thread volume.



一般平缝

General plain seaming

T1	mm	mm	mm		Needle No. DPX5	S.P.M. (Max)	一般车选配 General M/C Option	自动切线车选配 Auto Thread Trimmer M/C Option					选配 Optional	
			手动 Hand	自动 Auto			离合器 马达 Clutch Motor	代码 No.	操控面板 Control Panel	快速倒缝 Reverse Feeding	拨线杆 Wiper	自动 抬押脚 Auto Lifter	伺服马达 Servo Motor	桌板 Table
T828-42-xxxMx	4	29.0	7	10	#14	4000	.T32xxDx (Clutch motor) .TSA-550 (Simplified Servo motor)	C	C-300M-A2	V	V	V	TC10xEH	T828-T1
T828-42-xxxHx	5	30.7			#22	3000								
T828-45-xxxMx	4	35.0			#14	4000								
T828-45-xxxHx	5	30.7			#22	3000								
T828-72-xxxMx	7	35.0		10- 13	#14	3000								
T828-72-xxxHx	7	30.7			#22	3000								
T828-75-xxxMx	7	30.7			#14	3000								
T828-75-xxxHx	7	30.7			#22	3000								

T828-TP



开袋车缝
Pocket welting



T2			mm		Needle No. DPX5		S.P.M. (Max)	自动切线车标准配备 Auto Thread Trimmer M/C Standard					选配 Optional
			手动 Hand	自动 Auto				操控面板 Control Panel	快速倒缝 Reverse Feeding	拨线杆 Wiper	自动 抬押脚 Auto Lifter	伺服马达 Servo Motor	桌板 Table
T828-42-127KL/C	4	29.0	7	10	#14	4000	C300M-A1	V	V	气动 Pneumatic	T66xxEH	T828-T1	

MOTOR

代码 Motor No.		规格 Specification					适用机型 Applicable Model		
		W	V	Pole	Phase	HZ / R.P.M.			
离合器马达 Clutch Motor	T3221Hx	250W	220	2	1	50HZ/2850 R.P.M. 60HZ/3450 R.P.M.	L917 L819		
	T3222Hx		240						
	T3233Hx		110						
	T3239Hx		230-250						
	T3223Hx		380						
	T3224Hx		220						
	T3230Hx	400W	110		1				
	T3201Hx		220						
	T3202Hx		240						
	T3203Hx		380						
	T3204Hx		220		3				
	T3201Dx		240						
	T3202Dx		380						
	T3203Dx		220						
T3204Dx	220	3							
简易伺服马达 Simplified Servo Motor	TSA-400	550W	200-240	1	50/60 HZ 5000 R.P.M.	L819 L917			
	TSA-550					T828			
伺服马达 Servo Motor	TA122EH	500W	380-440	4	50HZ/60HZ	3000 R.P.M.	L918-U		
	TA123EH				50HZ				
	TC110KH	550W	110-120		1		50HZ/60HZ	L819-U	
	TC111KH		200-240		3		50HZ		
	TC118KH		380		1		50HZ/60HZ	T828/C	
	TC104EH		110-120		3		50HZ		
	TC105EH		200-240		1		50HZ/60HZ		
	TC108EH		380		3		50HZ		
	T6613EH		200-240		1		50HZ/60HZ	4500 R.P.M.	DL7000
	T6612EH		100-120						
直驱伺服马达 Servo Motor	T50D8S11	500W	200-240	1	50HZ/60HZ	4500 R.P.M.	DL7000		
	TML4502CB-4								
	T50D8S11 TML4502CB-5								

TABLE

桌板代号 ITEM NO.	尺寸 / SIZE(mm)			说明 Description	适用机型 Applicable Model
	长 Length	宽 Width	厚 Thickness		
L818-T2A	1200	540	45	全沉式 Full-Submerged	L819 L917
T828-T1	1200	540	45	全沉式 Full-Submerged	T828
DL7000T-T1	1200	540	45	全沉式 Full-Submerged	DL7000
ML8000D-T1	1200	540	45	全沉式 Full-Submerged	ML8000D